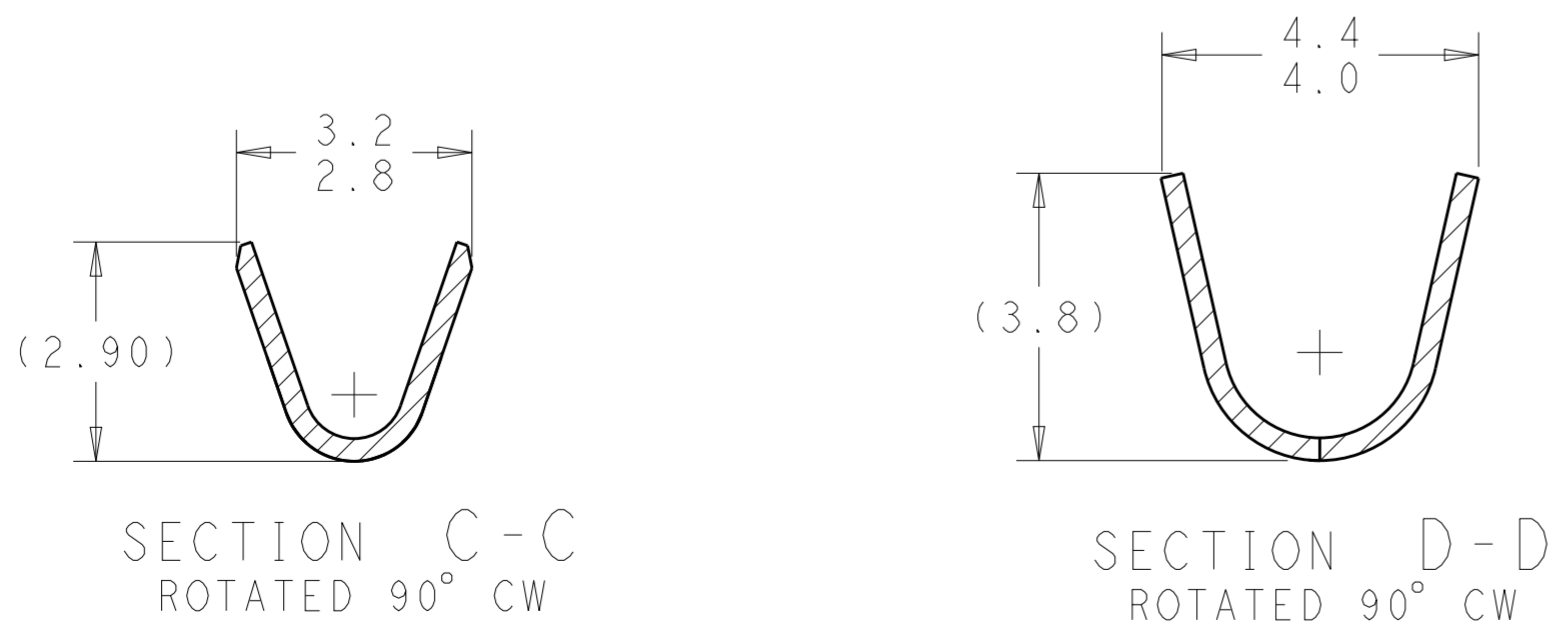
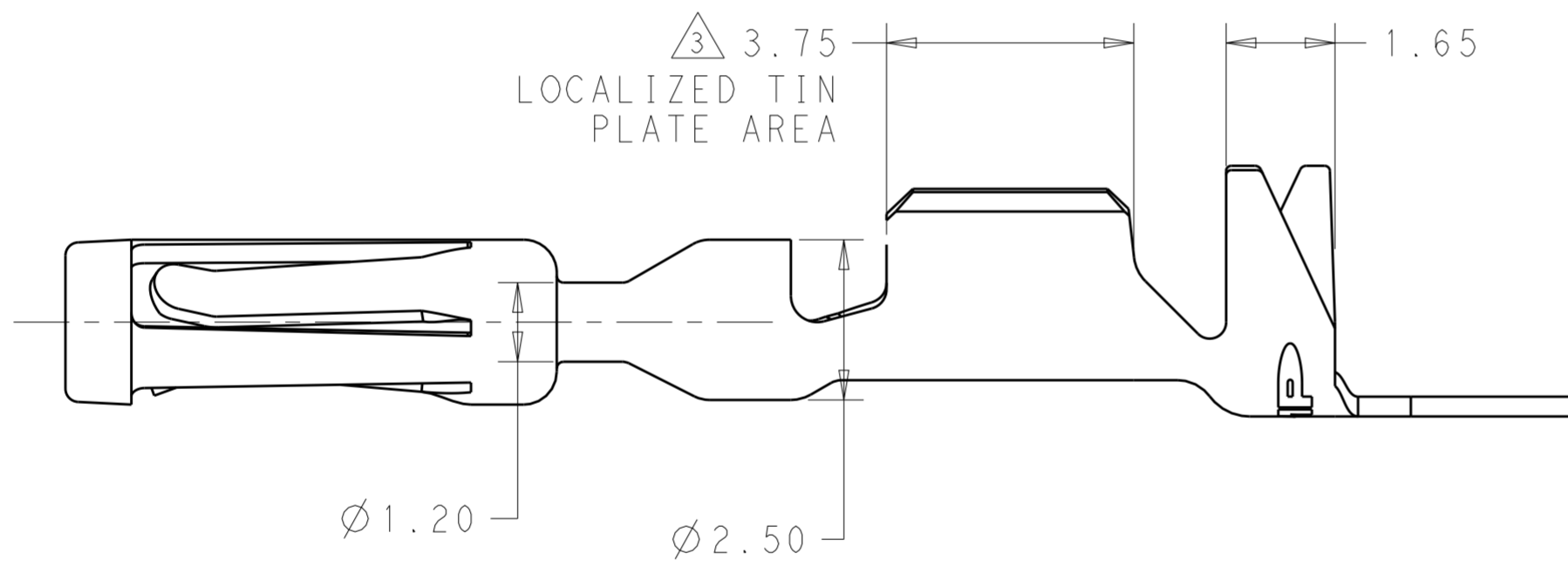
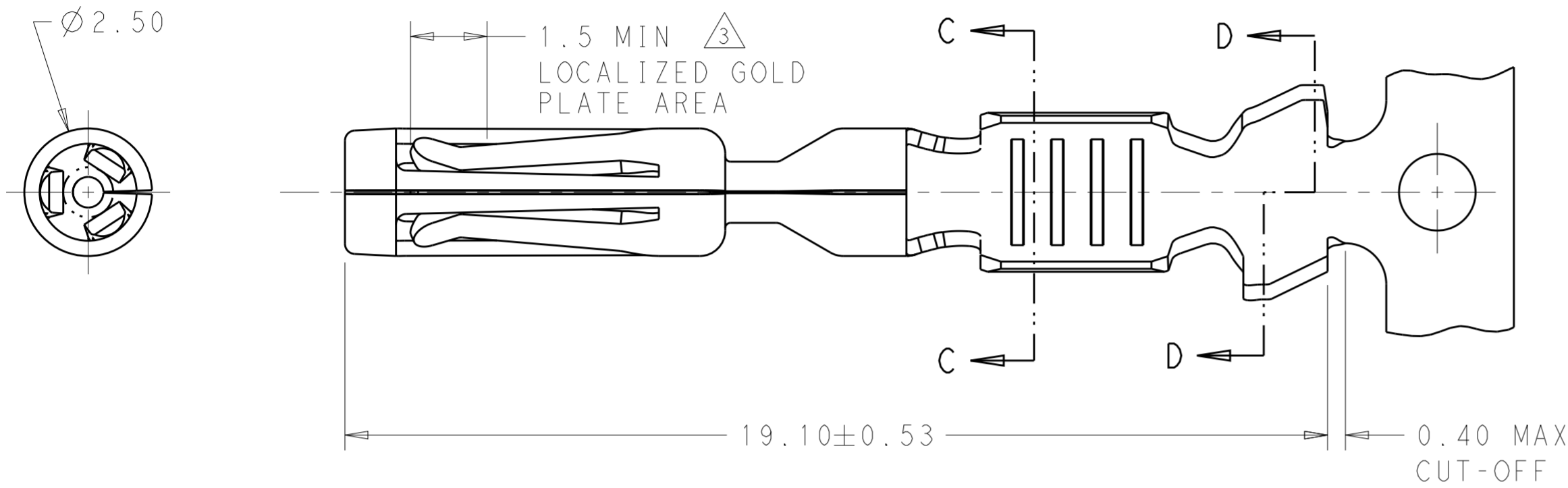


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LOC	DIST	REVISIONS					
CM	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		D5		REVISED PER ECO-12-011527	19JUN2012	RGV	DCS
		D6		REVISED PER ECO-13-006897	22APR2013	DLG	DCS
		D7		REVISED PER ECO-13-013385	24OCT2013	DLG	DCS



1. WIRE RANGE: 20-16 AWG, 1.0mm², 1.5mm².
2. INSULATION RANGE: 1.70-2.70.
3. .00075 MIN GOLD IN THE LOCALIZED GOLD PLATE AREA, .0025 MIN MATTE TIN IN THE LOCALIZED TIN PLATE AREA OVER .00125 MIN NICKEL OVER ENTIRE CONTACT.
4. USED WITH AMPSEAL PLUG ASSEMBLY: 776286, 776273, 770680, 776164.

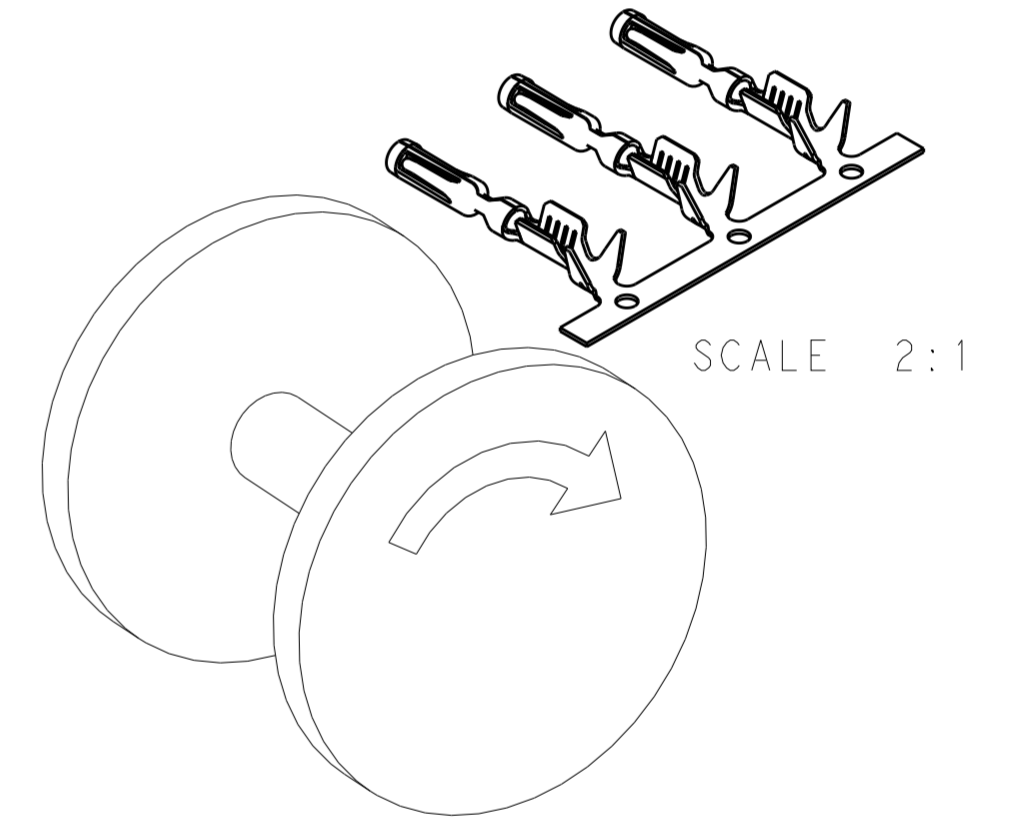


FIGURE 1
 FINAL PAYOUT DIRECTION

770854-3	GOLD 3	0.38 COPPER ALLOY	770520-3
770854-1	PRE-TIN	0.38 COPPER ALLOY	770520-1
LOOSE PIECE	FINISH	MATERIAL	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 19JUN2012	TE Connectivity	
DIMENSIONS: mm		CHK D. STRAUSSER 19JUN2012		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. STRAUSSER 19JUN2012	NAME CONTACT, AMPSEAL	
0 PLC ±		PRODUCT SPEC 108-1329	SIZE CAGE CODE DRAWING NO	
1 PLC ±		APPLICATION SPEC 114-16016	A200779 C-770520	
2 PLC ±0.15		WEIGHT -	RESTRICTED TO	
3 PLC ±		CUSTOMER DRAWING	SCALE 10:1 SHEET 1 OF 1 REV D7	
4 PLC ±				
ANGLES ±				
FINISH				
SEE TABLE				